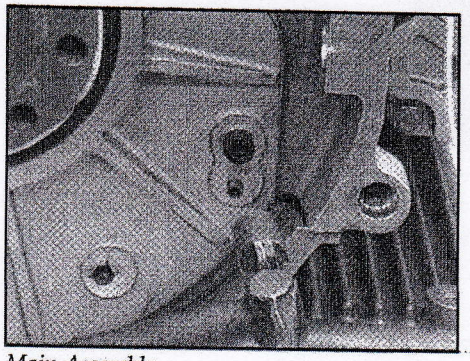
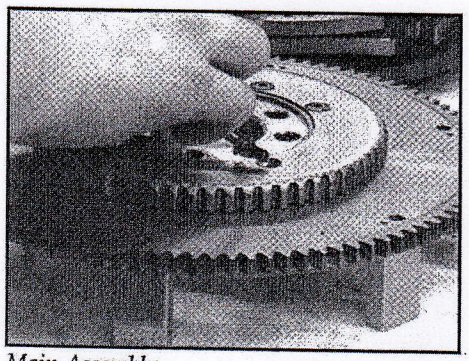


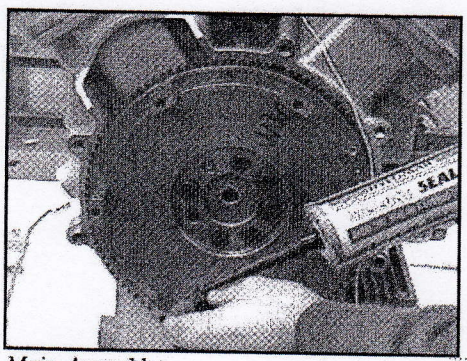
Main Assembly

Fit the dowel pins, and fit the 9 x M6 capheads with washers, and loctite. Torque to 16ft lbs.



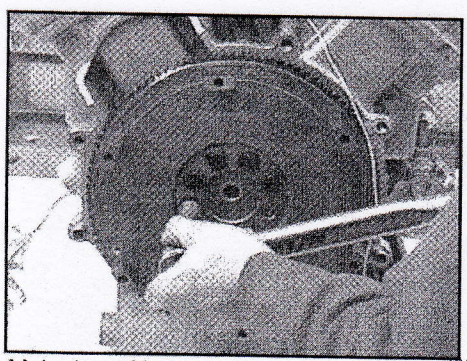
Main Assembly

Check the flywheel triggerbolts are tight and loctite.



Main Assembly

Fit the flywheel to the crank spigot, tapping on with a soft hammer. Apply silicone sealant to the threads of the flywheel bolts.



Main Assembly

Then torque to 60 ft lbs.